



TEST REPORT

According to ANSI/IES LM-80-15

For

Lumileds Holding B.V.

370 W. Trimble Road, San Jose, CA 95131, USA

Model: L128-2790RC35000B1

Report Type:	12000 Hours Test Report	Product Type:	LED Package
Test Engineer:	Pote Wang	<i>Pote Wang</i>	
Report Number:	R2DG190705051-10		
Test Date:	2017-11-21 to 2019-06-03		
Report Date:	2019-07-09		
Reviewed By:	Bill Xiong / EE Engineer	<i>Bill Xiong</i>	
Test Facility:	Test facility was located at No.69,Pulongcun ,Puxinhu Industrial Area, Tangxia , Dongguan, Guangdong, China.		
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Accreditation:	The IAS Accreditation Number TL-460.		

Note: The test data was only valid for the test sample(s). This test report is prepared for the customer shown above and for the device described herein. It may not be duplicated or used in part without prior written consent from Bay Area Compliance Laboratories Corp. (Dongguan).

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Bay Area Compliance Laboratories Corp. (Dongguan)

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The IAS Accreditation Number TL-460

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1 - General Information

1.1 Description of LED Light Sources

Sample Size:

50 PCS samples were received on 2017-11-21. The samples were numbered from 1 to 25 and 26 to 50.

Manufacturer:	Lumileds Holding B.V.
Part Number:	L128-2790RC35000B1
Part Type:	LED Package
Drive Level:	DC 100mA
Nominal CCT:	2700K
Power:	1 W
Average Current Density per LED die:	906.43 mA/mm ²
Average Power Density per LED die:	9.5 W/mm ²
CRI:	90
Die Spacing:	0.15mm

Sampling Method:

LED samples for IESNA LM-80 testing consist of units built from a minimum of three manufacturing lots with each manufacturing lot built from different wafer lots built on non-consecutive days.

These manufacturing lots are picked to represent a wide parametric distribution.

Family products covered by this report:

According to ENERGY STAR® Requirements for the Use of LM-80 Data, the following products can be covered by this report base on the information and declaration provided by manufacturer. The information of these models shows that the covered products meet all section 4 requirements of ENERGY STAR® Requirements for the Use of LM-80 Data (September 28, 2017)

This report covers the following models:

Multiple model	Total Input Current (mA)	Power (W)	Number of dies	Driver current per die (mA)	Current Density per Die (mA/mm ²)	Power Density per PCB (W/mm ²)	Die Spacing (mm)
L128-xx90RC35xxxx (Test model: L128-2790RC35000B1)	100	1	3	100	906.43	0.102041	0.15

Note 1:

1. The first and second x denote designates nominal CCT (27=2700K, 30=3000K, 35=3500K, 40=4000K, 45=4500K, 50=5000K, 57=5700K, 60=6000K, 65=6500K),
2. The last five x denote designates= Lumileds internal codes (0A1, 0B1, 0C1, etc.=shares the same base part).

Note 2:

1. The applicant Lumileds Holding B.V. declare that their products with model L128-2790RC35000B1 are the same to the products in report# R2DG171121050-10-12000 and is authorized by original applicant to use their test data.
2. All the data in previous report (R2DG171121050-10-12000) is shared in this report.

1.2 Standards and Reference Documentations

- ANSI/IES LM-80-15: IES Approved Method for Measuring Lumen Maintenance of LED Light Sources.
- CIE 127:2007: Measurement of LEDs
- ENERGY STAR® Requirements for the Use of LM-80 Data (This standard was not accredited by IAS)



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1.3 Testing Equipment

Device	Manufacture	Model No	Serial No	Calibration date	Calibration due date
0.3m integrating sphere	EVERFINE	Diameter 0.3m	1011119	2019-03-18	2020-03-17
Programmable Test Power for LEDs	EVERFINE	LED300E	1008002	2019-03-26	2020-03-25
High accuracy array spectroradiometer	EVERFINE	HAAS-2000	1012016T	2019-03-18	2020-03-17
Standard Light Source	EVERFINE	D062	G100278CJ7351206	2018-12-24	2019-12-24
Precision digital stabilized DC power supply	EVERFINE	WY605-V110	G115987CJ7321114	2019-03-26	2020-03-25
Multilayer aging machine	BACL	B2-270	20015	2019-03-13	2020-03-12
Digital CC&CV DC Power Supply	EVERFINE	WY5015	11060010	2019-03-26	2020-03-25
Digital CC&CV DC Power Supply	EVERFINE	WY5015	11090008	2018-06-15	2019-06-15

1.4 Drive Level

Samples are driven with a constant direct current (DC) during maintenance test, photometric and electrical measurement. The current value was regulated to within $\pm 3\%$ of the specified value of the manufacturer during maintenance test, and was within $\pm 0.5\%$ during photometric and electrical measurement test.

1.5 Ambient Conditions for Maintenance Test

For lumen maintenance test, samples within one data set, were installed on cooling boards in thermal chambers with minimal ambient airflow. The case temperature and ambient temperature was monitored by thermocouples which one was soldered to the coldest DUTs' case (TMP_{LED}) location, while the other is mounted at a distance of 5 mm above the TMP location.

During life testing, TMP_{LED} of the coldest LEDs were maintained at a temperature that was greater than or equal to 2°C below the corresponding nominal case temperature. Surrounding air was maintained at a temperature that was greater than or equal to 5°C below the corresponding nominal case temperature. Thermocouples were shielded from direct DUT optical radiation and comply with ASTM E230 Table 1 "Special Limits".

Samples were connected to DC power supply in series circuits with a constant current. The forward current was regulated to within $\pm 3\%$ of the specified value of the manufacturer.

The relative humidity within chamber was kept less than 65% during test.

For photometry measurement, the ambient temperature during test was set to $25^{\circ}\text{C} \pm 2^{\circ}\text{C}$, RH <65%.

1.6 Photometric Measurement Method and Uncertainty

Integrating sphere and spectroradiometer is used to measure luminous flux and chromaticity coordinate $u'v'$. 2π measurement was used and sample was driven by DC power supply. The forward current was regulated to within $\pm 0.5\%$ of the nominal value. The test system was calibrated by halogen reference lamp. The ambient temperature during test was set to $25^{\circ}\text{C} \pm 2^{\circ}\text{C}$, RH <65%. The temperature measurement point was located in the sphere and the temperature was detected by a temperature probe.

The uncertainty of the light output measurements is $U=1.59\%$ ($K=2$), at the 95% confidence level. The uncertainty of the correlated color temperature measurements is $U=21\text{K}$ ($K=2$), at the 95% confidence level.

The uncertainty of the temperature is $U=0.8671^{\circ}\text{C}$ ($K=2$), at the 95% confidence level.

1.7 Statement of Traceability

Bay Area Compliance Laboratories Corp. (Dongguan) attested that all calibration has been performed using suitable standards traceable to National Primary Standards and International System of Units (SI).



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1.8 Sample Set

Data Set 1: 85°C, 100mA

Part Number: L128-2790RC35000B1

Number of Units: 25

Case Temperature: >83°C

Ambient Temperature: >80°C

Life Test Drive Current: 100mA

Measurement Current: 100mA

Data Set 2: 105°C, 100mA

Part Number: L128-2790RC35000B1

Number of Units: 25

Case Temperature: >103°C

Ambient Temperature: >100°C

Life Test Drive Current: 100mA

Measurement Current: 100mA

2 - Summary of Test Result

Data Set:	Sample Size	Failures Observed:	Test Interval	Test Duration	α	β	Reported TM-21 L ₇₀ Lifetime
1	25	0	1000hrs	12000hrs	2.985E-06	0.999	>72000hrs
2	25	0	1000hrs	12000hrs	3.493E-06	0.996	>72000hrs

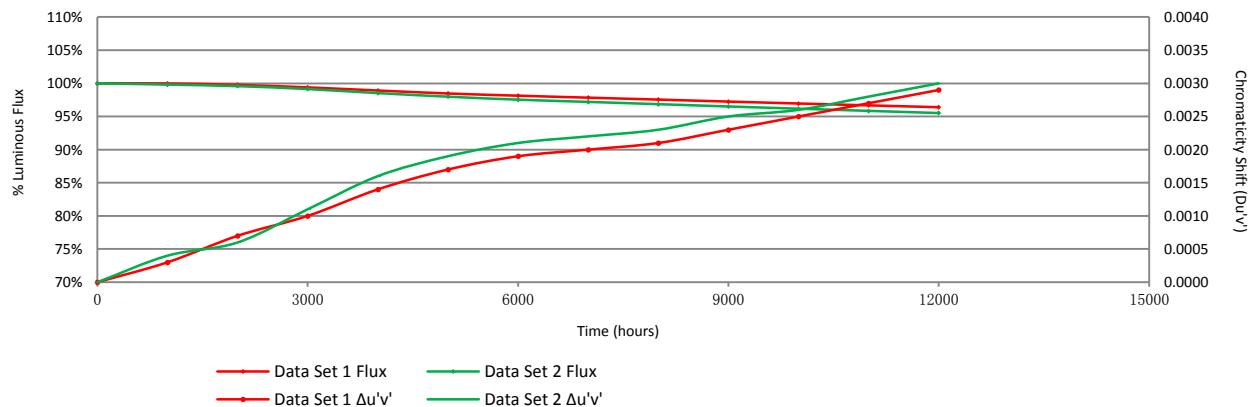
Average Lumen Maintenance (Percentage of Initial Luminous Flux)

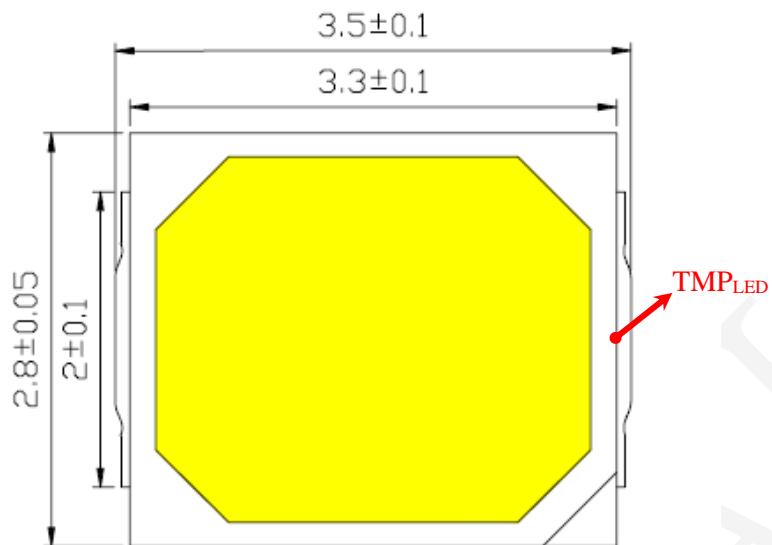
Data Set:	1000hrs	2000hrs	3000hrs	4000hrs	5000hrs	6000hrs	7000hrs	8000hrs	9000hrs	10000hrs	11000hrs	12000hrs
1	99.98%	99.77%	99.39%	98.92%	98.47%	98.14%	97.84%	97.55%	97.25%	96.96%	96.68%	96.40%
2	99.81%	99.58%	99.14%	98.53%	97.99%	97.54%	97.20%	96.86%	96.51%	96.18%	95.85%	95.52%

Average Chromaticity Shift

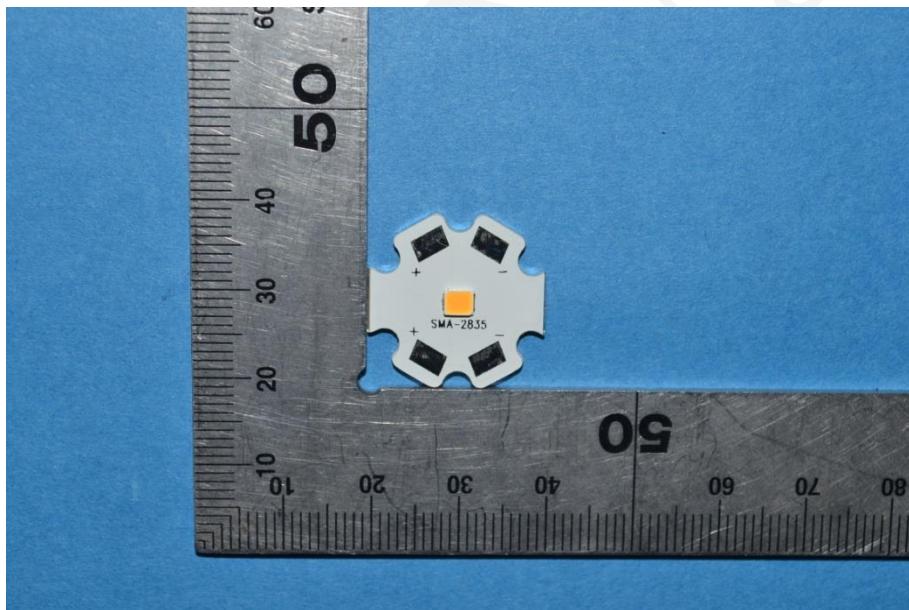
Data Set:	1000hrs	2000hrs	3000hrs	4000hrs	5000hrs	6000hrs	7000hrs	8000hrs	9000hrs	10000hrs	11000hrs	12000hrs
1	0.0003	0.0007	0.0010	0.0014	0.0017	0.0019	0.0020	0.0021	0.0023	0.0025	0.0027	0.0029
2	0.0004	0.0006	0.0011	0.0016	0.0019	0.0021	0.0022	0.0023	0.0025	0.0026	0.0028	0.0030

Average Lumen Maintenance and Chromaticity Shift VS. Time



4 - DUT Photo**4.1 Mechanical Dimensions**

All dimensions are in millimeter

4.2 DUT Photo

*****END OF REPORT*****